



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2852

Job Sheet 185671



Part No: D2852

Job Qty: 6 ea

Part Name: Label



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 98.11.24 New Issue DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		11/23/18	0.00	0.00	Purchasing		NOV 06 2018
110	Packaging	6 pcs		11/23/18	0.00	0.00	Packaging2		NOV 06 2018
120	QC	6 pcs		11/23/18	0.00	0.00	QC5		NOV 06 2018 68
130	Packaging	6 pcs		11/23/18	0.00	0.00	Packaging3-1	5/012 NOV 07 2018	6 9-89
140	QC21-SA	6 Ea		11/23/18	0.00	0.00	QC21		9-89

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

exp. 2019-11-06

DAS
21
9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2852P	Label	6 pcs (1 ea)	100-Purchasing	S125011

CCXB OCT 31 2018 80041534

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2852P	6	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 10:18 AM Dart.lajeunesse.marie



Container No: S125017



Part: D2852

Job No: 185671

Serial No/Batch: S125017

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartzero.com
www.dartaerospace.com

Date: 11/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																			
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																			
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																			
Large Fab ☐	Composite ☐	Supplier ☐																				
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition			Completed By																	
					Lead hand / Supervisor Approval Verification																	
					QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																	
OTHER : _____																						



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2852	REV. A SHEET 1 OF 1
DATE 98.11.12		TITLE LABEL	SCALE NTS
A	98.11.12	NEW ISSUE	

RELEASED
98.11.13 *KE*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 185671 *MC*

18-10-31

CHANGING OF PASSENGER SEAT ASSIGNMENTS DURING FLIGHT IS PROHIBITED
TO ENSURE THAT LATERAL C of G LIMIT IS NOT EXCEEDED

MATERIAL: BLACK LETTERS (0.125" MIN HEIGHT) ON WHITE ADHESIVE BACK



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041534**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

PO No: PO041534
PO Date: 10/31/18
Due Date: 11/7/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Grace, Batista

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

E-MAILED
OCT 31 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185696	D2137P			Decal - No Step D2137 : Various STC's As Per Dwg D2137	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	185671	D2852P			Label : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$8.00/pcs	\$48.00
3	185564	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
4	185565	D3012-3P			Decal As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.33/pcs	\$159.96
5	185566	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$13.3333/pcs	\$160.00
6	185697	D3108-9P			Decal D3108-9 : Various STC's As Per Dwg D3108 Rev. B	Firmed	-	11/7/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
7	185698	D5055-5P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
8	185699	D5055-7P			Placard : Various STC's As per Dwg D5055 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041534**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	185700	D5055-9P			Placard : Various STC's	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$10.64/pcs	\$63.84
						6x		NOV 06 2018					
10	185704	D5418-1P			Placard : Various STC's As Per Dwg D5418 Rev. A	Firmed	-	11/7/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
						6x		NOV 06 2018					
Grand Total:												\$959.48	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/31/18 3:56 PM dart.tsimiklis.chrisoula

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47114
Date: 11/06/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D2137P. ✓	6.6667		6.6667	80.00
6 ✓	D2852P. ✓	13.3333		13.3333	80.00
12 ✓	D3012-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-3P. ✓	6.6667		6.6667	80.00
12 ✓	D3012-5P. ✓	6.6667		6.6667	80.00
12 ✓	D3108-9P. ✓	6.6667		6.6667	80.00
6 ✓	D5055-5P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-7P. ✓	13.3333		13.3333	80.00
6 ✓	D5055-9P. ✓	13.3333		13.3333	80.00
6 ✓	D5418-1P. ✓	13.3333		13.3333	80.00
	PO# 041534 ✓				
	Attn: Chrisoula				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	904.00
Comment: WO23986			Amount Paid	0.00
Sold By:			Amount Owing	904.00

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041534 ✓

Packing Slip#

WO#23986

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): *D2137P, D2852P, D3012-1P, -3P, -5P, -9P, D5065-5P, -7P, -9P, D5418-1P, D3108-9P.* ✓

Quantity:

90 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: *Nov 6, 19*

Authority:

3m

DAS
68
9-89

Approval:

Date: (yyyy/mm/dd)

Signature:

Title:

Valerie Young

2018/11/06

[Signature]

Office Admin.

